

# Aluminium Spray A-400



## highest brilliancy

Aluminium Spray A-400 has the highest brilliancy and is resistant to many diluted acids and lyes, as well as to wheater effects. It contains aluminium pigments with a purity grade of <>99.5%.

WEICON Aluminium Spray A-400 offers high-grade corrosion protection for all metal surfaces.

Aluminium Spray A-400 can be used in cooling and ventilation technology, combustion systems, pipelines and machine housings, fibre glass car body components, in model building, arts and crafts, toy manufacturing and in many additional applications.

## Technical Data

Colour	aluminium, sheeny
Application range	indoors and outdoors
Binding agent	hydrocarbon resin
Pigment	flaky aluminium pigments
Pigment purity	approx. 99,5% Al
Percentage of metal in dry film	23 %
Specific weight	0,8 - 0,9 g/cm³
Recommended primer	Zinc-Spray
Processing temperature	+5 to +35, optimal +18 to +35 °C
Consumption at 1,5 cross coats	120 ml/m²
Layer thickness at 1,5 cross coats	10 -15 µm
Dust dry after	10 min.
Hardened after	4 -6 h
Abrasion-resistant yes/no	not abrasion-resistant
Cross cutting DIN 53151/ ISO 2409	cross cut characteristic value GT 0 to GT 1
Mandrel bend test DIN EN ISO 1519	no hair cracking
Top coating	not required
Storage stability	24 months
Temperature resistance	-50 to +800 °C

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

### Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

### Processing

Shake the can until mixing ball is clearly heard. Spray on evenly and cruciform at room temperature (about 20°C) in distance of about 25 cm. Dust-dry after 10 min., finally cured after 4-6 hours.

### Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

### Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

11051400

Aluminium Spray A-400 400 ml

WEICON GmbH & Co. KG  
(Headquarters)  
Germany  
phone +49 (0) 251 9322 0  
info@weicon.de  
www.weicon.de

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae  
www.weicon.ae

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
www.weicon.com.tr

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com  
www.weicon.com.ro

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za  
www.weicon.co.za

WEICON South East Asia Pte Ltd  
Singapore  
phone (+65) 6710 7671  
info@weicon.com.sg  
www.weicon.com.sg

WEICON Czech Republic s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz  
www.weicon.cz

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es  
www.weicon.es

WEICON Italia S.r.l.  
Italy  
phone (+39) 0102924871  
info@weicon.it  
www.weicon.it